

# Defluoridation of Sahara water by small plant electrocoagulation using bipolar aluminium electrodes

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## Abstract

The purpose of this paper is to propose an efficient and low cost defluoridation process based on electrocoagulation with aluminium bipolar electrodes. The performance of a pilot scale electrochemical reactor equipped with aluminium bipolar electrodes with an anode active surface of about 1.6 m<sup>2</sup> was studied. The pilot study yielded promising results, suggesting that further in-depth development studies are justified. © 2001 Elsevier Science B.V. All rights reserved.

*Keywords:* Electrocoagulation; Bipolar electrodes; Defluoridation; Small plant

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## 1. Introduction

In North African region, drinking water of certain regions contains excess amount of fluoride. As a result, a significant number of people are afflicted with fluorose. Indeed, no less than 20% of

the populations of El Oued city have contracted this disease [1 – 3]. Several defluoridation methods have been developed to remove fluoride and improve the quality of water. The first method proposed, which was based on the fluoride precipitation with aluminium salt or calcium dihydroxide, was found to be not cost effective [4,5]. The same was also true for processes based on the adsorption [5 – 9].

A new process based on electrocoagulation with bipolar aluminium electrodes was developed in 1998 [1]. On this process the aluminium-fluoride weight ratio attained 17/1 without adding soluble salts to the treated water. The optimum operating

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